

JH31K

系列半闭式单点中速压力机

JH31K straight-side Single point fixed bolster press

技术参数 Specifications	单位 Unit	JH31K-80	JH31K-110	JH31K-160
滑块公称力 Slide nominal force	KN	800	1100	1600
公称力行程 Stroke under nominal force	mm	2	2	2
滑块行程 Slide block stroke	mm	30	30	40
行程次数 Number of stroke	Times/min	150-250	150-200	120-180
最大装模高度 Max die set height	mm	250	300	350
装模高度调节量 Die set height adjustment	mm	50	50	50
立柱间的距离 Distance between columns of body	mm	800	875	1000
滑块底面尺寸 (前后×左右) Dimensions of slide block bottom surface (F-B×L-R)	mm	460×540	520×620	580×700
模柄孔尺寸 (直径×深度) Size of the handle hole (Diameter×Depth)	mm	φ 50×70	φ 70×90	φ 70×100
工作台板尺寸 (前后×左右) Worktable dimensions (F-B×L-R)	mm	600×750	700×820	760×950
工作台板厚度 Thickness of bolster	mm	160	180	180
工作台离地面距离 Bolster Surface Height	mm	900	900	900
侧面开孔尺寸 (前后×高) Dimensions of side hole (F-B×H)	mm	640×300	740×350	820×400
外形尺寸 (前后×左右×高) Overall dimensions (F-B×L-R×H)	mm	1475×1140×2705	1820×1245×2800	2000×1440×3150
主电机功率 Main motor power	KW	11	15	22
重量 Weight	KG	8600	11500	14800
压机气压 Press Pressure	Mpa	0.5		

(可根据用户要求定制产品) 本样本内容如有变更, 恕不另行通知。The contents are subject to change without prior notice.

▶ 性能特点:

- ✿ 钢板焊接机身, D形开口结构, 经过回火和抛丸处理, 强度高, 刚性好, 精度稳定;
- ✿ 铜瓦采用高速耐磨铜瓦, 使用寿命长; 六面矩形导轨, 导向精度高;
- ✿ 采用高扭矩干式离合器, 制动力矩大, 安全可靠;
- ✿ 进口PLC集中控制, 进口安全双联阀控制, 提高机床使用性能;
- ✿ 强制稀油润滑, 循环给油, 散热快, 工作稳定;
- ✿ 可按用户要求配备与模具配合使用的相关控制接口, 可搭配开卷、校平、自动送料装置, 特别适用于电机定子、转子、链条等产品。

▶ FEATURES:

- ✿ Steel sheet welded body, D-shape opening structure with tempering and shot blasting treatment; feature high strength, rigidity and stable accuracy;
- ✿ Adopt high speed wear-resistance brasses with long service life, and cubic rectangular guideway with high guidance accuracy;
- ✿ Adopt high torque dry clutch with high braking torque and high safety and reliability;
- ✿ Adopt imported PLC center control and imported safety dual value for control to enhance the press operation performance;
- ✿ Adopt forced thin oil lubrication and circulated oil supply to enable quick radiation and stable operation;
- ✿ It can be configured related control interfaces used together with the molds according to customer requirements; it can be equipped with uncoiling, flattening and automatic feeding devices, especially suitable for the products such as motor stator, rotor and chain.

JH31K-110

STRAIGHT-SIDE
SINGLE POINT FIXED
BOLSTER PRESS



Standard Configuration

1. Italy OMPI dry clutch
2. Hydraulic overload protecting pump
3. Manual lubrication system
4. Balance cylinder for slide and upper die
5. Auto lubrication system
6. Joint for miss-feeding
7. Touch screen
8. Electronic crankshaft angle indicator
9. Cam controller
10. Electronic slide adjustment device
11. Variable speed motor
12. Slide upper stripper device
13. Air source quick connector
14. Absorbing pad