

JX36

系列闭式双点压力机

JX36 series closed type double-point press

技术参数 Specifications	单位 Unit	JX36-400	JX36-500	JX36-630	JX36-800	JX36-1000
滑块公称力 Nominal Capacity	KN	4000	5000	6300	8000	10000
公称力行程 Nominal	mm	9	12	12	12	12
滑块行程长度 Slide Stroke	mm	300	300	350	350	400
滑块行程次数 Slide Strokes Per Minute	spm	20-35	20-35	20-30	15-25	15-25
最大装模高度 Max height with mode	mm	650	650	700	800	900
装模高度调节量 Die Height Adjustment	mm	200	200	250	250	250
工作台板尺寸 Bolster Size (前后×左右)	mm	1300×3000	1500×3000	1500×3600	2000×4000	2000×4000
工作台板厚度 Bolster Thickness	mm	220	220	250	250	250
滑块底面尺寸 Slide Bottom Size(前后×左右)	mm	1300×3000	1500×3000	1500×3600	2000×4000	2000×4000
侧面开口尺寸 Side Opening Size(前后×高)	mm	1000×650	1100×650	1200×700	1600×800	1600×900
工作面高度 Height of the top	mm	710	710	710	710	710
地面以上高度 Surface of bed from floor level(约)	mm	6500	6500	7000	8000	8000
主电机功率 Motor Power	KW	45	55	75	75	90
压机总重 Weight(Approximate) (约)	T	80	90	120	150	190
机身形式 Frame Structure		三分体式				

(可根据用户要求定制产品) 本样本内容如有变更, 恕不另行通知。The contents are subject to change without prior notice.

源于专业 实现最佳

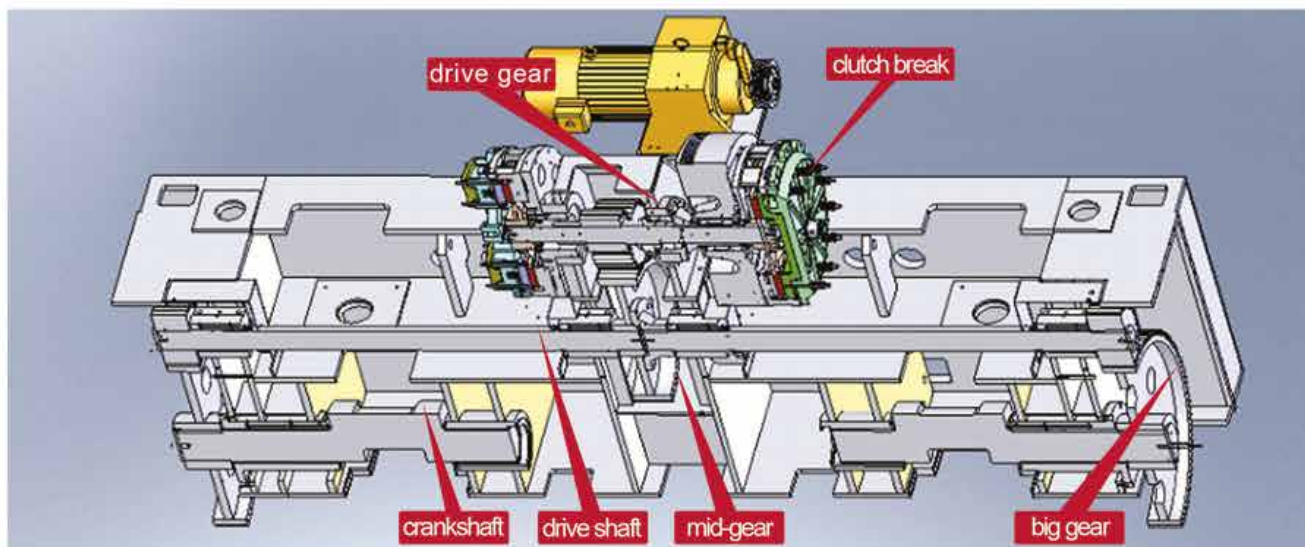
JX36型机床应用于多样化金属成形工业上的各种需求, 比如连续冲模、全自动移动冲模, 皆可完全按客户需求量身定制。

JX36型机床操作的便利性可以满足各种操作模式, 符合今日世界制造业的各种需求。

JX36系列产品引进世界先进技术, 具有较高的抗偏载能力, 使用期限长, 更大程度上提高企业效率, 且确保产品质量, 符合用户需求。

性能特点:

- ✿ 钢板焊接结构, 上横梁、立柱、底座通过拉紧螺栓预紧形成封闭结构, 具有较高的强度与刚度。
- ✿ 突破性的采用曲轴横置结构, 增加滑块受力点的距离, 使机床具有较高的抗偏载能力与较大的工作区域。
- ✿ 采用分体干式镶块式摩擦离合器与制动器, 具有低惯量、高扭矩、低噪音的特点。
- ✿ 采用PLC对离合制动器的两个双联阀精确控制, 确保离合制动器动作协调, 联锁可靠。
- ✿ 滑块采用四角八面长导轨, 导向好、精度高。
- ✿ 电动调模, 读数精确到0.1mm。
- ✿ 采用稀油循环润滑, 使机床工作速度得到较大提高。
- ✿ 可配装各类自动化周边设备, 大大提高生产效率。
- ✿ 高安全性, 多功能的电子式电控系统。



JX36-500
STRAIGHT-SIDE
TWO POINTS FIXED
BOLSTER PRESS

Optional Accessories:

(Should be marked on contract if choose)

1. Light curtain
2. Die cushion
3. Die quick change device
4. Movable operation station
5. Automation peripherals

Standard Configuration:

1. Dry clutch
2. Hydraulic overload protecting pump
3. Auto lubrication system
4. Balance cylinder for slide and upper die
5. Die height digital displayer
6. Joint for miss-feeding
7. Touch screen
8. Crankshaft angle indicator
9. Mechanical+ electronic cam controller
10. Movable operation station
11. Electronic slide adjustment device
12. PLC
13. Domestic inverter
14. Air source quick connector
15. Air-blowing system
16. Foundation bolts



FEATURES:

- ⊗ The steel sheet welding structures, upper cross beam, upright and pedestal form the closed structure by pretightened with the tension bolts to enable high strength and rigidity.
- ⊗ The unique lateral crankshaft structure extends the distance of force bearing points of sliding block to enable high anti eccentric load resistance and large working area of the machine tool.
- ⊗ Adopt spited insert type dry friction clutch and brake featuring low inertia, high torque and low noise.
- ⊗ Adopt PLC for accurate control over two dual valves of clutch brake to ensure coordinated actions of clutch brake and reliable interlock.
- ⊗ Adopt 4-corne 8-face long guide rail for sliding block with excellent guidance performance and high accuracy.
- ⊗ Electrically adjusted mold and reading accuracy to 0.1mm.
- ⊗ Adopt thin oil circulated lubrication to considerably enhance the operation speed of machine tool.
- ⊗ Be able to be equipped with various automation peripheral equipment so as to considerably enhance the production efficiency.
- ⊗ High safety and multi-function electronic control system.